TULCO

WMS -De-Issuing from a Job

SOP 240 Revision A, 05/29/2018

Approved by: Don Stanton

PURPOSE: Use RF scanner to De-Issue materials from a Job back into your Inventory, aka De-issue Inventory. This is done by cycling through all the Parts listed in the Job, selecting individual Lots and Quantities for de-issue.

PROCESS STEPS:

- 1. Sign onto the scanner and choose the correct facility
- 2. Select De-Issue Inventory
- 3. Click Continue
- 4. Scan Master Batch Record barcode or enter job number
- 5. Press enter
- 6. To de-issue everything from the job:
 - a. Click the All button to de-issue everything from this job
 - b. This will jump straight to a final confirmation screen
- 7. If you are only de-issuing a subset of the issued inventory
- 8. Select Lot to De-Issue:
 - a. Scan the barcode label to select a Part Number and User Lot
 - b. If you cannot scan a barcode label:
 - i. Select **Part Number** from the drop-down menu
 - ii. Click the **Lots** button to find the desired Lot
- 9. Enter Quantity to De-issue:
 - a. Enter the **Deissuing** Quantity
 - b. Push **ENT** on the scanner to select the next Lot to de-issue
- 10. Repeat these steps until you are done de-issuing Lots from this Job
 - a. Save (at any point) will bring up the confirmation screen
 - b. Exit cancels everything, with no de-issuing sent to DEACOM
- 11. Press the Undo button to review your entires:
 - a. This will bring up a screen showing all the Lots, *for this Part Number only*, that you have already entered to be deissued.
 - i. All button will check all the boxes for you
 - ii. (None) button will uncheck all the boxes for you
- 12. Click **Apply** to remove what is checked from this Job Deissue.
- 13. Review the confirmation screen:
 - a. Click Yes to select de-issue destination
 - b. Click **No** to go back to Part/Lot/Quantity selection
- 14. Select de-issue destination (where the de-issued inventory will go):
 - a. Check the 'Retain Location' box to keep everything where it is
 - b. Or un-check and Scan Location Label
 - c. Or manually select New Loc Type and New Loc
- 15. Click Save to submit all de-issue selections to DEACOM
- 16. Click **OK** on the final confirmation screen

REVISIONS

TAE VICIOING		
Rev	Date	Change
I/R	3/19/18	New
Α	5/29/18	Change "job" to Master Batch Record in line 4